

TUFFPATCH MP

PRODUCTS 600

A Multiple Purpose Concrete Patch Kit

PRODUCT DESCRIPTION

TuffPatch MP is a pre-proportioned three (3) component 100% solids, non-shrink epoxy polymer patch kit designed for multi-purposes.

TuffPatch MP may be applied on dry or moist surfaces at temperatures down to 40°F is ideal for interior and exterior applications. **TuffPatch MP** is a proven performer that contains no VOC's, meets USDA guidelines and provides excellent impact and abrasion resistance along with good chemical resistance for most general applications.

USES

Typical uses for the **TuffPatch MP** include:

- Pulp and paper processing
- Machinery foundations
- Textile processing mills
- Photo processing facilities
- Primary and secondary containment areas
- Harsh processing environments
- Parking ramps, warehouse aisles and loading ramp

TPYICAL PHYSICAL PROPERTIES

| Physical Characteristics | TuffPatch MP |
|---------------------------------|-------------------------------|
| | 600 |
| Pot Life (Mixed at 72°F) | 30 min. |
| Cure Time 72 Degrees F. @ ½" | 2 hrs. |
| Bond Strength ACI 503 | >350 psi 100% con. failure |

| | |
|-------------------------|---------------|
| Viscosity 77 Degrees F. | 400-700 cps |
| Viscosity 60 Degrees F. | 1600-2500 cps |

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|------------------------------------|--------|
| Compressive Strength ASTM D695 | 13,000 |
| PSI 7 Day Cure Aggregate Filled | |

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| Coverage 1/8" | 36 sq.ft. |
| ¼" | 18 sq. ft. |
| ½" | 9 sq. ft. |

ADVANTAGES

- No patching minimum or maximum depth limitations
- Meets USDA guidelines
- No offensive odor during installation
- No VOC's
- Non-shrink or expandable formulations
- Protects concrete from attack intrusion of chemicals, water and other harmful liquids
- Non-flammable
- Can be applied to moist surface (no free-standing water)

LIMITATIONS

- Do not thin with solvents
- Do not apply in presence of free-standing water

COMPLIANCE

ASTM 881 Compliance
Type III
Grade 2
Class A, B and C

COLORS AND TEXTURES

- Available in Tile Red, Medium Gray and Straw (natural)

PRODUCT APPLICATION

Surface Preparation:

The concrete substrate must be clean, sound and free of dust or standing water. Remove all curing compounds, coatings, loose concrete and debris by abrasive grinding or chipping. For best results, saw cut edges of patch area to a depth of ¼". Where oil or grease build-up is present, the surface must be degreased with a degreaser/emulsifier product to remove oil contaminants. If contaminants continue to exist after repeated cleanings, additional concrete must be removed to reach clean sound substrate material.

Priming the Surface:

After the surface has been properly cleaned and has dried sufficiently, prime the surface with a mixture of neat epoxy resin (Component A and B mixed but without aggregate). Do this by removing the sand from the five (5) gallon container, then pour both A and B component into five (5) gallon and mix at low speed with a drill and mixing paddle for three (3) minutes. Remove a small portion and prime the surface to be repaired with the blended mix. Apply using a brush to avoid leaving puddles of resin on the surface

Patching the Surface:

Slowly blend the pre-measured sand into the remaining mixed epoxy resin. Mix materials for two – four (2-4) minutes or until the aggregate is uniformly blended with the resin. Spread the blended mortar mix over the primed surface and compact material to desired thickness. Finish or "close" with a trowel to desired texture. Keep a clean trowel. Clean with mineral spirits.

Temperature Effect:

Material (epoxy/sand), ambient and substrate temperatures impact the working time and overall cure time of the product. For best results, the temperature of the material and substrate should be between 75°F and 85°F. Higher temperatures will decrease the pot life, placement time and cure time. Conversely, patches placed at approximately 20°F lower temperature will require twice as long to cure

Disposal:

Dispose in accordance with local and state

regulations.

PRODUCT AVAILABILITY

Products are manufactured and available through the Thermal-Chem Corporation, 2120 Roberts Drive, Broadview, IL 60155 U.S.A.

Tel: 800/635-3773 ■ 847/288-9090

Fax: 847/288-9091

E-Mail: sales@thermalchem.com

Website: www.thermalchem.com

TECHNICAL/SPECIFICATION SERVICES

Additional Product Data, complete Technical Support and Product Specifications are all available through Thermal-Chem Corporation; or their local representatives.

Every reasonable precaution and effort has been taken in the manufacturer of all Thermal-Chem products to comply with the published product data. Actual product performance may vary slightly due to environmental influences and/or conditions.

PRODUCT HANDLING

Read the Material Safety Data Sheet thoroughly before use.

Warning: For professional use only. Avoid contact of uncured material with skin and eyes. Contact with skin may result in irritation. Wash skin with soap and water. If contact with eyes should occur, flush with water for 15 minutes and seek immediate medical attention.

LIMITED WARRANTY

Thermal-Chem Corporation warrants its product to be of good quality and will replace any product proved defective. Satisfactory results depend not only upon quality products but also upon many factors beyond our control. Therefore, except for such replacement, **THERMAL-CHEM CORP. MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY, RES-PECTING ITS**

PRODUCTS, and Thermal-Chem Corporation shall have no other liability with respect thereto, including without limitation, liability for incidental or consequential damages. Any claim regarding product defect must be received in writing within one hundred and eighty (180) days from the date of shipment. No claim will be considered without such written notice or after the specified time interval. The user shall determine the suitability of the products for the intended use and assume all risks and liability in connection therewith.